

To Study the Behavior of Compacted Soil Using Basalt Fibers

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ABSTRACT- This study has been conducted to find out the mechanism and effect of basalt fiber on compacted soil. For this study a series of Unconfined Compressive Strength, California Bearing Ratio tests, Atterberg limits and Proctor compaction tests have been conducted on soil reinforced with basalt fiber. The various contents of basalt fibers are considered in this paper. Fibers are dispersed into respective soil at contents of 0.15%, 0.20%, 0.25 and 0.30%, under constant length of 12 mm, experimental results shows that basalt fiber can effectively improve the Atterberg's limits, UCS and CBR of reinforced soil. The results have shown that the Maximum Dry density of soil increases by 18.01% when 0.30% of basalt fibers mixed with the given soil. The Unconfined compressive strength of soil also increases by 380% when 0.30% of basalt fibers were mixed in the soil sample. The best content was found at 0.15% of basalt fiber were MDD, UCS and CBR values of soil increases rapidly. The study has shown that the strength of soil increases with the inclusion of basalt fibers by reducing the liquid limit and plastic limit, The plasticity index decreases by 62.64% which indicates that the properties of soil being improved.

KEYWORDS- CBR, OMC, MDD, UCT, UU.

I. INTRODUCTION

In straightforward terms, soil support is a procedure used to improve the solidness and strength of soil utilizing geodesigning techniques. Quite a while past, characteristic fiber was utilized to build up the dirt. This old procedure didn't have a high return and required a great deal of time for the dirt to recuperate. In geotechnical designing, soil is reestablished and built up with the circulation of minerals and soil supplements. Soil support is vital in lands where odds of disintegration are high. It is especially helpful in regions with delicate soil as it can't offer sufficient help to any development or building. This kind of soil is likewise exceptionally powerless to different ecological and common factors like high compressibility, helpless shear strength, temperature changes, and so on In soil support, diverse designing methods are utilized to improve the dirt strength.[2] These procedures are talked about underneath: The MacGrid geogrids are most normally utilized in soil support as they are designed to be very strong and safe. There are 3 distinct sorts of Geogrids accessible. Geotextiles are another mainstream choice as they are savvy, more beneficial and exceptionally versatile. This serves to expand the reproducibility of soil and thickens the dirt volume for expanded strength. A geotextile is a

woven porous texture. In geotechnical and bioengineering, it is utilized for partition, filtration, insurance, support and seepage of soil. It permits a two-path trade: across the fiber and inside the fiber. With more than 80 applications, geotextiles are fabricated with polymer, propylene, or high thickness polyethylene relying upon the dirt prerequisites. By and large, there are three kinds of assembling techniques for geotextiles: squeezing, felting and weaving. Soil support is performed by setting pliable components in the dirt to improve its characteristic security and strength. This is accomplished by acquiring support components contact with surfaces in the total and sub-base of soil mass. At the point when tension on the dirt mass causes a strain on the fortifications, it makes a malleable burden which can oppose soil development and offer extra help for expanded strength. Thusly, a dirt support framework is made which gives more prominent shear strength than the dirt mass alone.

Soil support plans are constantly redone as indicated by the dirt surface and its heap bearing limit. Because of a wide assortment of soil and burden variations, bioengineers experience various difficulties during soil support. These include:

- For Embankments on Weaker Foundations
- For banks on more fragile establishments like air terminals close to sandy ground, the greatest test is to build up the dirt and settle it.
- For Steeping Slopes
- Layers of geotextile are set deliberately on the land to steepen soil slants. The intention is to build the rigidity of the dirt for negligible sliding or pivot.
- For Retaining Walls
- Various types of divider applications are mixed with geotextiles, for example, on location fills to build up soil supporting dividers. Geotextile gives an option in contrast to conventional cast set up substantial constructions for holding dividers.
- Subgrade Stabilizing.

The rigidity of delicate and natural soil is low. The underlying expense of customary land topping can be off to half higher than the expense of soil support with geotextiles. Geotextiles can be utilized to convey the heap consistently inside the dirt and limit the uprooting of little soil particles. Consequently, geotextiles are a minimal expense option in contrast to conventional sub-grade dislodging, unearthing followed by substitution and compound soil balancing out strategies. [4]

A. Types of Soil Reinforcement

There are 3 primary materials which are ordinarily utilized in the development of supported soil:

- Soil or fill framework
- Reinforcement or anchor framework
- Geosynthetics

These materials are utilized dependent on the dirt properties.

1) Soil or Fill Grid

The shear properties of soil can be upgraded as hypothetically any dirt's from earth can be utilized. Typically, the dirt utilized is very much reviewed cohesionless or great strong frictional soils, anyway in numerous occurrences unadulterated firm soils have been effectively utilized. There are a couple of benefits from utilizing cohesionless soil:

- They are steady
- Free depleting
- Not defenseless to ice
- Relatively noncorrosive to supporting components
- Nonetheless, the principal hindrance is the expense, as a helpful tradeoff between the advantages from cohesionless soils and financial benefits from durable soils makes durable frictional soils to be liked.

2) Reinforcement or Anchor Framework

A wide scope of materials like steel, glass, concrete, fiber, wood, aluminum, elastic and thermoplastics can be used as building up specialists. These fortifications can have the underlying types of strips, secures, boards, material chain, rope or a blend of these.[6]

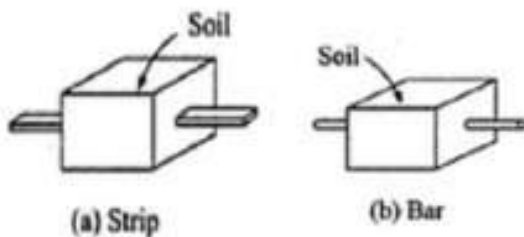


Figure 1: Strips

Strips: These are flexible linear elements, having their thickness which is generally less than their breadth. They can be composed of various materials like copper, polymers, aluminum, glass fiber or bamboo. Galvanized or coated steel strips are paired with either plain or with projects to enhance the friction between reinforcement and fill.

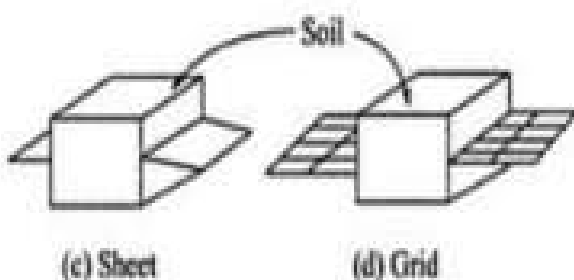


Figure 2: sheets

Grids: Grids are additionally utilized as fortifications. They comprise of steel (as plain or electrified weld network/extended metal).

Sheets: This support might be framed from texture or metals, for example, electrified steel sheet and extended metals.

Essentially, composite fortifications can be created by ordering various materials and structures to suit the dirt conditions. The central necessities of supporting materials are their solidarity, strength, solidness, dealing with, coefficient of contact and soil similarity. Factors, for example, cost and accessibility are likewise represented.

Geosynthetics: Geosynthetics alludes to manmade items, they are adaptable in nature and planar (sheet like). These materials are produced from manufactured polymers and now and again are contained common materials. These are essential in the designing field as they are utilized as channels, channels, fortifications, boundaries and have disintegration control applications. Geotextiles are a porous engineered material; this is for the most part delivered from polyester or polypropylene polymers. These are utilized to build the general soil strength, soundness, forestall disintegration and help in waste. A scope of geotextiles can be delivered utilizing different assembling measures and various polymers, they can be woven or non-woven. Woven geotextiles are made by interweaving at least 2 strands (at right points). Non-woven are created by mechanical holding or needle punching.[7]

B. Basalt Fiber

Basalt fiber is a material produced using very fine filaments of basalt, which is made from the minerals like plagioclase, pyroxene, and olivine. It is like fiber glass, having preferred physic mechanical properties over fiberglass, yet being altogether less expensive than carbon fiber. It is utilized as a flame-resistant material in the aviation and auto enterprises and can likewise be utilized as a composite to create items like camera stands. The basalt strands ordinarily have a fiber width of somewhere in the range of 10 and 20 μm which is far enough over the respiratory furthest reaches of 5 μm to make basalt fiber an appropriate trade for asbestos. They likewise have a high flexible modulus, bringing about high explicit strength multiple times that of steel. Slender fiber is generally utilized for material applications principally for creation of woven texture. Thicker fiber is utilized in fiber twisting, for instance, for creation of packed gaseous petrol (CNG) chambers or lines. The thickest fiber is utilized for pultrusion, geogrid, unidirectional texture, multiaxial texture creation and in type of slashed strand for substantial support. Quite possibly the most imminent applications for persistent basalt fiber and the most present-day pattern right now are creation of basalt rebar that an ever-increasing number of substitutes customary steel rebar on development market.



Figure 3: Basalt fibre

C. Manufacturing of Basalt Fibres

Basalt fiber is a continuous fiber made of melting basalt stone at 1450 to 1500 degrees through Platinum rhodium alloy bushing. It is a new environmental protection fiber which is known as the twenty-first Century 'volcano rock silk', it is also called golden fiber because its color is golden brown. Basalt fiber is a continuous fiber made of melting basalt stone at 1450 to 1500 degrees through Platinum rhodium alloy bushing. It is a new environmental protection fiber which is known as the twenty-first Century 'volcano rock silk', it is also called golden fiber because its color is golden brown. Basalt fiber is a ceaseless fiber made of dissolving basalt stone at 1450-to-1500-degree Celsius through platinum rhodium combination bushing. It is another natural insurance fiber which is known as the twenty first century " well of lava Rock silk", it is likewise called brilliant fiber since its tone is brilliant earthy colored.

II. LITERATURE REVIEW

Gopinath et al. (2020) [5], Laboratory soil tests had led balance settlement reads examination for sand and soil, yet at the same time an exploration hole exist that relatively few investigations were accomplished for supported and settled earth. In subsequently study, an endeavor is made to break down the heap versus settlement qualities of different built-up soils utilizing a little size square response tank of 50x 25x18 cm. Different supported soils, for example, Basalt fiber in 2% support and ideal dampness content for these extents is discovered to be 10% and soil in the response tank is loaded up with this OMC and saved for 48 hours for progressing. A 5-ton limit stacking outline is utilized for stacking, settlement attributes estimations were utilizing exact dial checks and burden settlement bend were drawn.

Gao et al. (2020), This examination explored the impacts of freeze-defrost (f/t) cycles on the static and dynamic practices of plain concrete soil (PCS) test and basalt fiber built up concrete soil (BRCS), with a progression of lab tests like split Hopkinson pressure bar (SHPB), unconfined pressure strength test (UCT), and ultrasonic heartbeat speed testing. The outcomes showed that the fuse of basalt strands improved the wave speed, unconfined pressure strength (UCS), and dynamic pressure strength (DCS), retention energy (WS) of concrete soil test with f/t cycle.

Haido, J. H. (2020)[3], Concrete supported with strands is generally used to achieve perceptible sturdiness in structures. Basalt filaments as of late made from volcanic basalt rocks have been discovered to be widely utilized in

substantial developments all throughout the planet. The point of this paper is intended to cover an exhaustive arrangement for inspecting the conduct of basalt fiber built up concrete (BFRC) radiates under twisting impact utilizing limited component examination and presenting new BFRC constitutive connections or models. Concrete was demonstrated via plane pressure components built up with installed steel bars.

Pandit Vinod et al. (2018): said that with increment of populace interest of land increments, in this manner structural designing constructions must be done on powerless or delicate soil. Different ground improvement methods, for example, soil adjustment and support are utilized to improve mechanical conduct of dark cotton soil. Dark cotton soil is one of the significant soil stores of India. It shows high expanding and shrinkage when exposed to change in dampness content and consequently it is inconvenient for designing thought. Basalt fiber is generally another dirt stabilizer material. It is produced using basalt rock softened at high temperature. It is non-metallic, superior, and inorganic fiber. The length just as substance of basalt fiber was considered in this paper. The investigation has been directed on 12 mm long basalt fiber with five diverse fiber substance of 0%, 2%, 4%, 6%, and 8% by weight of soil test. The Compaction trademark (OMC and MDD) of fiber built up soil was resolved utilizing Standard Proctor test. The exploratory outcomes demonstrated that compaction attributes of dark cotton soil can be improved by supporting it with Basalt Fibers.

Abitha A. M et al. (2017) have assessed on Properties of Concrete Incorporating Fly Ash and Basalt Fiber. In this investigation, execution of cement with the expansion of 0.1%, 0.15%, 0.3% and 0.45% hacked basalt fiber alongside incomplete supplanting of concrete with 35% fly debris is counseled in the examination. The exploratory investigation indicates a lesser strength for fly debris concrete at the underlying stage with an expanding pattern at the future stage. The incorporation of basalt fiber speeds up the strength acquire repaying the reduction in introductory strength. In basalt fiber built up concrete, the disappointment design shows great holding and break opposition property of the fiber. Accordingly, the outcome inferred that blend of the two materials can make positive effects in the development business.

Ndepete and Sert (2016)[1], Soil support with common and man-made strands is one of the methods to improve various mechanical and actual properties of soils. Even though basalt started strands are right now being utilized for concrete, it's anything but a simple errand to discover a source in writing concerning the utilization of basalt filaments for soil improvement. In this investigation, basalt filaments have been utilized for this new point. This examination is an examination concerning assessment of the expansion in soil strength, which is supported, in various rates, by basalt cleaved strands. A silty soil test has been decided for this investigation and has been blended, with 6, 12, and 24-mm long basalt fiber at different substance. The unconsolidated undrained triaxial tests show that the expansion of 24 mm long filaments into soil gives the greatest improvement in strength and the ideal fiber content (by dry load of soil) is 1.5%.

Lei Gao et.al (2015)[8] – The point was to contemplate the impact of basalt fiber on UCS of mud. A progression of unconfined compressive strength tests were led under

the ideal water content greatest dry thickness. Both the substance and length of basalt fiber are considered in this paper. Stress strain bends of basalt fiber supported soil is around straight at the underlying stage. UCS of earth is fundamentally improved. The electrostatic connection between fiber components can't be overlooked when the substance is enormous. The outcomes additionally show that the basalt fiber supported mud has the "post solid" attributes.

III. MATERIALS AND METHODOLOGY

A. General

Generally local soil of district Srinagar has been used in this thesis work. Different proportion of basalt fiber which I brought online through India mart mixed with locally available and then conduct different tests on all samples.

B. Soil

Locally soil of district Srinagar has been collected for this thesis work as shown in fig1 . Soil is collected at the depth of 0.5m from ground surface. Around 5 kg soil has been collected and the said has pulverized and then dried for 24 hours. The soil was then sieved through 4.75mm IS. After 24 hours, various tests has been done on respective soil and then classify the said soil as per Indian standard. Table 1 shows the properties of soil



Figure 4: Local soil

Table1: Properties of given soil

S.No	Property	Value
01	MDD	1.32 g/cc
02	Liquid Limit	74.31%
03	Plastic limit	34.05%
04	Specific Gravity	2.67
05	OMC	28

C. Methodology

The soil was passed from 4.75mm IS sieve and it is oven dried for 24 hours. Basalt fiber is mixed with soil sample had been taken as the prime sample material, in order to determine the Compaction characteristics of sample. The length of fiber used was 12mm. Fibers of five different percentages that is 0%, 0.15%, 0.20%, 0.25% and 0.30% by weight of soil sample were added to the soil and mixed properly to obtain uniform mixture of reinforced soil. The optimum moisture content (OMC) and maximum dry density (MDD) of corresponding sample is determined by Standard Procter Test. Atterberg limits were also determined at every content of basalt fiber. Also, the CBR test and Unconfined compressive strength tests were conducted on said samples. The results were shown in the last chapter of this thesis both in tabular form and graphically.

IV. RESULTS AND DISCUSSIONS

A. Atterbergs Limit Tests Results

Table 2: Atterberg Limit test results

S.NO	Basalt Fiber content (%)	Liquid Limit (%)	Plastic Limit (%)	Plasticity Index (%)
01	0	74.31	34.05	40.26
02	0.15	49.26	33.14	16.12
03	0.20	45.11	30.02	15.09
04	0.25	43.17	28.11	15.06
05	0.30	42.84	27.80	15.04

B. Graphical representation of Atterberg Limit test results

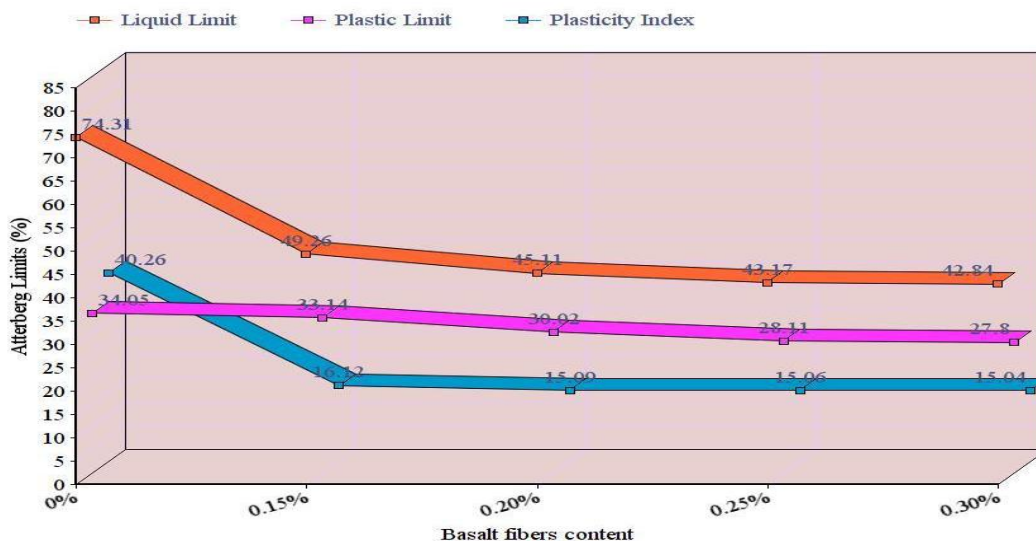


Figure 5: Atterberg's limit test results

The improvement in the Atterberg's limits of the local available soil with the addition of basalt fibers is because of conversion of static force of the fiber into the friction force due to various blows given, however performing Casagrande liquid limit test, thus imbining resistance to sliding one and flowing of the soil mixed with the fibers. This whole, mechanism increases the soil strength parameters by reducing the liquid limit and plastic limit, and finally the soil reinforced with basalt fibers will have reduced plasticity index of soil by 62.64% as compared to un-reinforced soil as shown in table 2 and fig. 5

C. Compaction Test Results

Table 3, fig 6 and Fig 7 shows the result of proctor compaction test for OMC & MDD.

Table 3: Standard Proctor test results

S.NO	Basalt fiber content (%)	OMC (%)	MDD (g/cc)
01	0	28.00	1.32
02	0.15	22.07	1.53
03	0.20	21.20	1.55
04	0.25	20.89	1.563
05	0.30	20.38	1.610

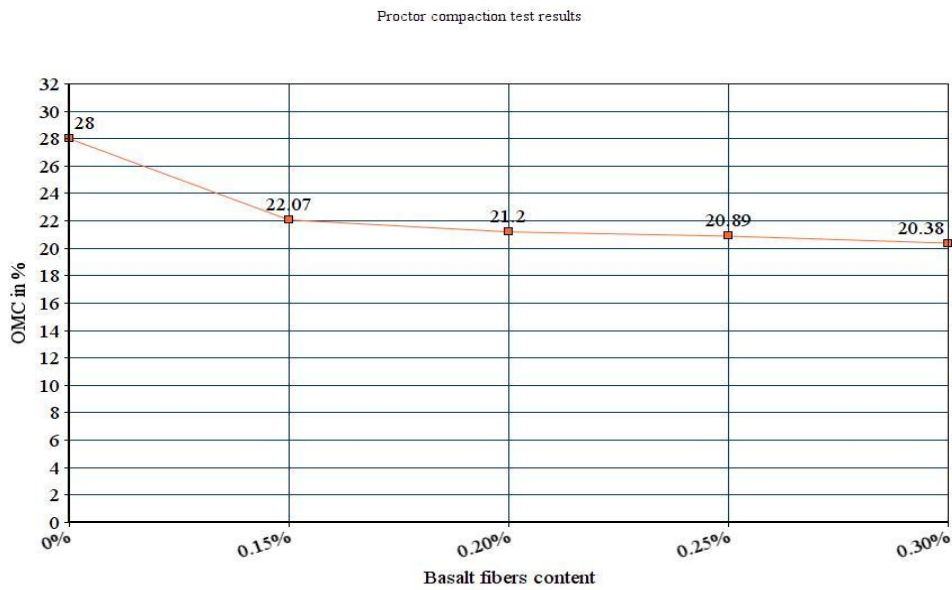


Figure 6: Proctor compaction test results for OMC

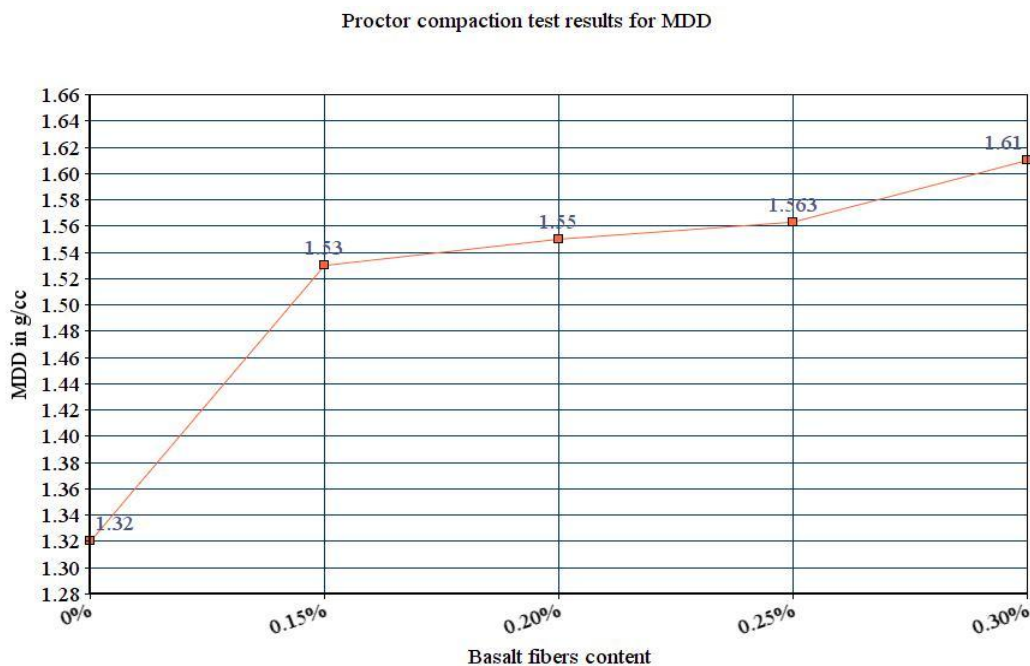


Figure 7: Proctor compaction test results for MDD

D. CBR Test Results

Table 4 and Fig 8 shows the results of CBR Test conducted on the sample

Table 4: CBR Test results

S.NO	Basalt fiber content (%)	CBR (Soaked) value (%)
01	0	2.14
02	0.15	5.35
03	0.20	6.85
04	0.25	7.34
05	0.30	7.82

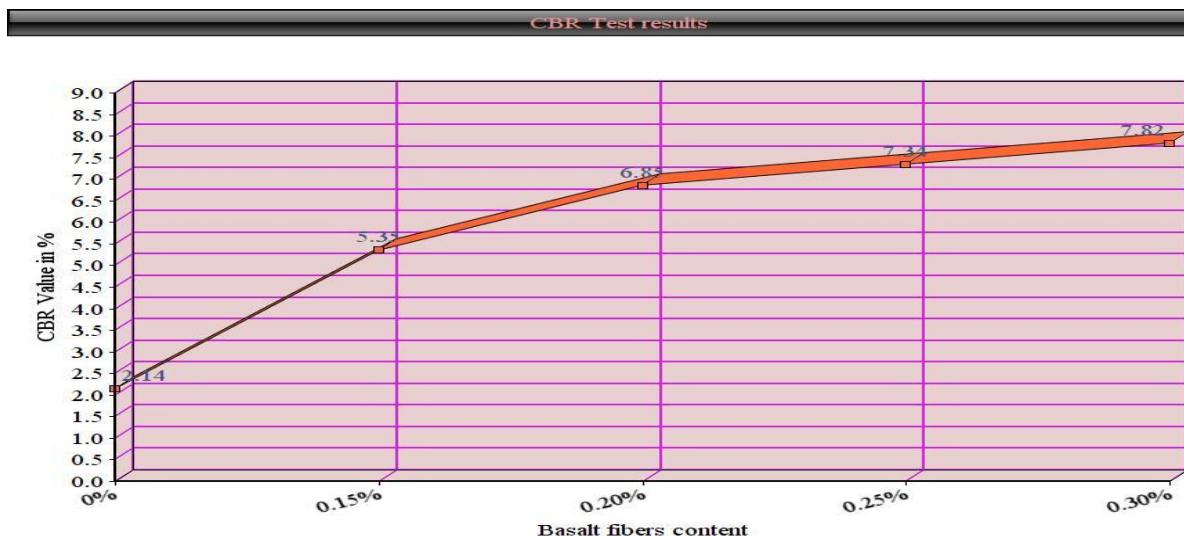


Figure 8: CBR Test results

E. Unconfined Compressive Strength Test Results

Table 5 and Fig 9 shows the results of unconfined compressive strength test results.

Table 5: Unconfined compressive strength test results

S.NO	Basalt fiber content (%)	UCS value (kpa)
01	0	39
02	0.15	136.6
03	0.20	143.95
04	0.25	188.8
05	0.30	187.10

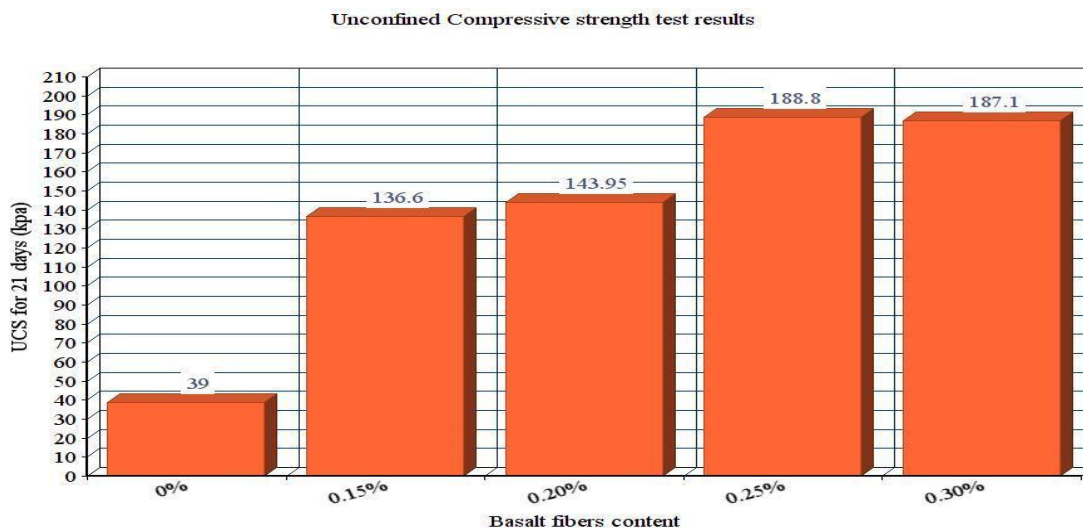


Figure 9: Unconfined compressive strength test results

V. CONCLUSIONS

Following conclusions are drawn from this thesis work results by conducting the conventional experiments on chopped basalt fiber reinforced soil.

- The Atter bergs limit is decreasing at a noticeable range with the addition of basalt fiber in soil. With length of fiber of 12mm being constant and increase in content leads to the force conversion mechanism making soil of low plasticity. Initially the plasticity index was decreased by 60% when 0.15% of basalt fiber was mixed with the soil, after further addition of basalt fibers its plasticity index decreases by a very slow rate.
- Both liquid limit and plastic limit of soil reinforced with the basalt fibers decreases continuously with the addition of basalt fibers.
- The optimum moisture content (OMC) of soil decreases continuously with the addition of basalt fibers but initially it was reduced by 21.18% when 0.15% of basalt fibers mixed in the soil. But after 0.15% of basalt fiber content, the OMC of soil starts to decline with a small amount.
- The maximum dry density (MDD) of soil reinforced with basalt fiber increases. The MDD of soil was increases by 15.9% when 0.15% of basalt fiber was mixed with the soil, it increases by 17.42% with 0.20% of basalt fiber, and increases by 18.41% when 0.25% of basalt fiber was mixed with the given soil. So, the results have shown that initially it was increased rapidly but after 0.15% content of basalt fiber it increases gradually.
- The CBR test results has shown that the CBR value of soil increases continuously with the addition of basalt fibers. By addition of 0.15% of basalt fibers, its CBR value increases by 150%, and increases by 265% when 0.30% of basalt fibers mixed in the soil.
- The Unconfined compressive strength of soil reinforced with basalt fibers increases continuously with a rapid rate. It increases by 250% on addition of 0.15% of basalt fibers with the local soil and increases by 380% on addition of 0.30% of basalt fibers.

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